

Declaration of compliance – Regulation 1935/2004/EC



Products: 2-way ball valves, Type: DVC1310 and DVC1311

Materials: Valve body, ends, ball and stem: Stainless steel CF8M, CF3M, AISI316 and CF3M
Seats and seals: RPTFE (Contains a substance, TFE [tetrafluoroethylene] with a SML = 0.05 in Table 1 - 10/2011/EC)

We, Armatec A/S, hereby declare that our range of 3-way ball valves Type DVC1311 and DVC1310, meets all the relevant requirements laid down in these regulations regarding 'material and articles intended to come into contact with food':

- (EC) No 1935/2004 framework regulation
- (EC) No 2023/2006 on good manufacturing practice
- (EC) No 10/2011 on plastic materials

Specification on the use of the product:

Types of food: The product may be used for repeated use with all types of food.

Time and temperature with food contact: OM6 / OM7.

Simulant Used	Time	Temperature	Max. permissible Limit	Result of Overall migration
3% Acetic acid (W/V) aqueous solution	4 hours	100°C	10mg/dm ²	Pass
10% Ethanol	4 hours	100°C	10mg/dm ²	Pass
Olive oil	2 hours	175°C	10mg/dm ²	Pass


Test methods and laboratory:

All testing was carried out by Eurofins Product Testing A/S, Smedeskovvej 38, DK-8464 Galten. Plastic parts (PTFE) were tested per the Regulation (EC) No 10/2011 with amendments up to and including Commission Regulation (EU) 2018/79 on plastic materials and articles intended to come into contact with food.

Test details is available on request. Sample no. 392-2025-00011801.

On behalf of Armatec A/S

Vejle 5/3-2025



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