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PRESTERA™



Product information

Ball valve with full passage made of steel/CPTFE with internal threads and mounting flange for actuator. Suitable for automation. Three-piece for easy service and maintenance. Primarily for steam, gas, hot and cold water.

Dimension range (DN)	10 - 50
PN	64 - 125
Temperature (°C)	-28 - 220
Main material	Steel

## Area of use

Shut-off valve primarily for:

- Petroleum products
- Hot and cold water as well as compressed air
- Saturated steam

## Tender text

### **PSB.1 Ball valves**

Steel ball valve AT 3565..., with full bore, internal thread, and steel handle. Packing made of carbon-filled PTFE.

## Quality assurance

AFS 2023:5, PED 2014/68/EU

**Product marking:** Manufacturer, DN, PN, material code, CE. If applicable, also include flow direction.

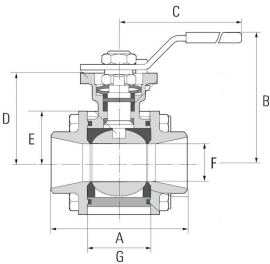
Pos	Component	Material
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Measurements and weight

Dimension range (DN): 10 - 50

DN	A	B	C	Net weight (kg)
15	75	76.6	140	0.9
20	86	81.7	140	1.4
25	106	98.3	170	2.1
32	111	101.6	170	2.9
40	130	128	230	4.4
50	143	137	230	4.5



Function and design

Three-piece ball valve for easy service and maintenance.  
Homogeneous liquid ball for tight shut-off and low pressure drop.  
Self-compensating spindle packing provides a tight valve at high operating frequencies.  
Blow-out safe antistatic spindle construction prevents the spindle from being pushed out during pressure surges.  
Mounting flange according to ISO 5211 for actuators.  
No valve disassembly required for service and installation of actuators.  
Valves larger than DN50 have a round valve body/mounting flange.

Technical data

**Main material:** Steel  
**Main material code:** Steel GP240GH N (1.0619)  
**Included materials:** Stainless steel, Steel, Other  
**Included material code:** Acid resistant stainless steel AISI 316 (1.4401), Steel GP240GH N (1.0619), Carbon filled PTFE  
**Temperature (°C):** -28 - 220  
**PN:** 64 - 125  
**Connection:** Internal thread ISO 228-1 (G, BSPP)  
**ETIM classification:** EC011343 - Ball valve  
**BK04 code:** 20702 Ball valves

KVS	Execution	Connection 1	Connection 1 - spec.	Connection 2	Connection 2 - spec.	Connection according to ISO 5211	Stem measurments
12.7	Full bore	Internal thread ISO 228-1 (G, BSPP)	1/2	Internal thread ISO 228-1 (G, BSPP)	1/2	F03/F04	9x9mm
12.7	Full bore	Internal thread ISO 228-1 (G, BSPP)	1/2	Internal thread ISO 228-1 (G, BSPP)	1/2	F03/F04	9x9mm
29.2	Full bore	Internal thread ISO 228-1 (G, BSPP)	3/4	Internal thread ISO 228-1 (G, BSPP)	3/4	F03/F04	9x9mm
48.2	Full bore	Internal thread ISO 228-1 (G, BSPP)	1	Internal thread ISO 228-1 (G, BSPP)	1	F04/F05	11x11mm
73.1	Full bore	Internal thread ISO 228-1 (G, BSPP)	1 1/4	Internal thread ISO 228-1 (G, BSPP)	1 1/4	F04/F05	11x11mm
107.5	Full bore	Internal thread ISO 228-1 (G, BSPP)	1 1/2	Internal thread ISO 228-1 (G, BSPP)	1 1/2	F05/F07	14x14mm
215	Full bore	Internal thread ISO 228-1 (G, BSPP)	2	Internal thread ISO 228-1 (G, BSPP)	2	F05/F07	14x14mm

## Installation and maintenance

**Flowdirection:** Bi-directional

**Possible mounting position:** Vertical, Horizontal

The valve should be regularly exercised to avoid the accumulation of dirt that can lead to leakage.

Please feel free to contact us

We answer your questions by e-mail and telephone. No question is too small, no challenge is too big. You are always welcome at Armatec.

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THE COMPANY'S MANAGEMENT SYSTEM  
IS CERTIFIED BY DNV  
ISO 9001 • ISO 14001