

Ball valve AT 3640-



Product information

Brass ball valve, full bore, PN 25, with internal and external threads and steel handle. Graphite packing. Suitable for heating, cooling, air and gas systems. Can also be used for vacuum and lighter oils.



| | |
|-----------------------------|---------|
| Dimension range (DN) | 10 - 50 |
| PN | 40 |
| Temperature (°C) | 0 - 150 |
| Main material | Brass |

Area of use

Shut-off valve for heating, cooling, air, and gas systems. Can also be used for vacuum and lighter oils, see also section "Installation". Silicone-free.

Tender text

PSB.1 Ball valves

Brass ball valve AT 3640, G... with full bore, internal and external thread, and steel handle. Graphite packing.

Quality assurance

AFS 2023:5, 8 paragraf

Product marking: Brand and DN.

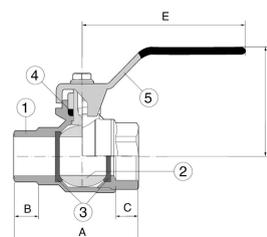
Energy and environment declaration

Subject to notification under REACH

Reach date: 9/23/2024 11:58:00 AM

| Item number | SCIP number |
|-------------|--------------------------------------|
| 3640-10 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |
| 3640-15 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |
| 3640-20 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |
| 3640-25 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |
| 3640-32 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |
| 3640-40 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |
| 3640-50 | b9c440fa-966d-4c25-a44c-2d1b1239ca91 |

Pos Component Material



Measurements and weight

Dimension range (DN): 10 - 50

| DN | A | B | C | D | Net weight (kg) |
|----|-----|----|----|----|-----------------|
| 10 | 47 | 10 | 9 | 41 | 0.12 |
| 15 | 56 | 12 | 12 | 53 | 0.22 |
| 20 | 65 | 12 | 12 | 57 | 0.31 |
| 25 | 76 | 16 | 15 | 65 | 0.53 |
| 32 | 91 | 18 | 16 | 71 | 0.83 |
| 40 | 105 | 19 | 17 | 79 | 1.27 |
| 50 | 122 | 21 | 19 | 87 | 1.9 |

Function and design

AT 3640 has a so-called "blow-out safe" spindle. The valves have full passage.

Technical data

Main material: Brass

Main material code: Brass (CuZn40Pb2) (CW617N) (2.0402)

Included materials: Brass, Steel, Other

Included material code: Brass CuZn39Pb2 (CW612N), Brass (CuZn40Pb2) (CW617N) (2.0402)

Temperature (°C): 0 - 150

Temperature notes: For air -10C

PN: 40

Connection: Internal thread ISO 228-1 (G, BSPP), External thread ISO 228-1 (G, BSPP)

ETIM classification: EC011343 - Ball valve

BK04 code: 20702 Ball valves

| Item number | KVS | Connection 1 | Connection 1 - spec. | Connection 2 | Connection 2 - spec. |
|-------------|-------|-------------------------------------|----------------------|-------------------------------------|----------------------|
| 3640-10 | 5.8 | Internal thread ISO 228-1 (G, BSPP) | 3/8 | External thread ISO 228-1 (G, BSPP) | 3/8 |
| 3640-15 | 15.7 | Internal thread ISO 228-1 (G, BSPP) | 1/2 | External thread ISO 228-1 (G, BSPP) | 1/2 |
| 3640-20 | 30.8 | Internal thread ISO 228-1 (G, BSPP) | 3/4 | External thread ISO 228-1 (G, BSPP) | 3/4 |
| 3640-25 | 49.3 | Internal thread ISO 228-1 (G, BSPP) | 1 | External thread ISO 228-1 (G, BSPP) | 1 |
| 3640-32 | 79 | Internal thread ISO 228-1 (G, BSPP) | 1 1/4 | External thread ISO 228-1 (G, BSPP) | 1 1/4 |
| 3640-40 | 125.3 | Internal thread ISO 228-1 (G, BSPP) | 1 1/2 | External thread ISO 228-1 (G, BSPP) | 1 1/2 |
| 3640-50 | 224.2 | Internal thread ISO 228-1 (G, BSPP) | 2 | External thread ISO 228-1 (G, BSPP) | 2 |

Installation and maintenance

Flowdirection: Bi-directional

Possible mounting position: Vertical, Horizontal

The valves have internal/external pipe threads.

Tightening of the packing may be necessary for air and gas systems when the test pressure exceeds 6 bar. The valve should be exercised regularly to avoid the accumulation of dirt that can lead to leakage.

The company's management system
is certified by DNV
ISO 9001 • ISO 14001

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